

## STANDARD

## PRODUCT INSPECTION ZONE



## PRODUCT COMPLIANCE CRITERIA – RELEASE FOR SHIPMENT

DESCRIPTION		TOLERANCES – A ZONE	TOLERANCES – B ZONE, REMIX 2	TOLERANCES – B ZONE, REMIX 1 EASY	METHOD OF MEASURE	
SURFACE IMPERFECTION	MECHANICAL DAMAGE	<ul style="list-style-type: none"> <li>Scratches, crazing</li> <li>chips</li> <li>cracks</li> </ul>	Unacceptable	Acceptable	Acceptable	Visual, from 100 cm
	SURFACE DEFORMATION no larger than 5 mm	<ul style="list-style-type: none"> <li>oval pulling no larger than 5 mm</li> </ul>	No more than 3 on the 10x10cm <sup>2</sup>	Acceptable	Acceptable	Visual, from 100 cm, measuring equipment
	GELCOAT SURFACE	<ul style="list-style-type: none"> <li>cracks in paint</li> </ul>	Unacceptable	N/A no paint on side B	N/A no paint on side B	Visual, from 100 cm
		<ul style="list-style-type: none"> <li>air bubbles</li> </ul>	Unacceptable	Acceptable	Acceptable	Visual, from 100 cm
		<ul style="list-style-type: none"> <li>incorrect painting:               <ul style="list-style-type: none"> <li>lack of full coverage with gelcoat</li> <li>inside material shine through gel coat</li> </ul> </li> </ul>	Unacceptable	N/A no paint on side B	N/A no paint on side B	Visual, from 100 cm
<ul style="list-style-type: none"> <li>stains</li> <li>discolorations</li> </ul>		Unacceptable	Acceptable	Acceptable	Visual, from 100 cm	
SHAPE	DEFLECTION OF PRODUCT	<ul style="list-style-type: none"> <li>bending, twist</li> </ul>	<1200 +/- 2 mm >1200 +/- 3 mm		Measuring equipment	
	WASTE RING (bottom side view)	<ul style="list-style-type: none"> <li>position</li> </ul>	N/A	+/- 4 mm	Measuring equipment	
INCOMPATIBILITY with specification (shower trays)	TYPE OF PRODUCT (NOT COMPATIBLE WITH THE LABELING)		Unacceptable		Visual	
	PRODUCT COLOUR		Unacceptable		Visual	
	INCORRECT HOLES, LACK OF HOLES		Unacceptable		Visual	
	DIMENSIONS	<ul style="list-style-type: none"> <li>Length</li> </ul>	0/+5 mm		Measuring equipment	
		<ul style="list-style-type: none"> <li>Height</li> </ul>	+2/-1 mm			
		<ul style="list-style-type: none"> <li>Width</li> </ul>	0/+5 mm			
<ul style="list-style-type: none"> <li>Thickness</li> </ul>		+2/-1 mm				
<ul style="list-style-type: none"> <li>Holes location</li> </ul>		+/- 2 mm				
	<ul style="list-style-type: none"> <li>Holes diameter</li> </ul>	+/- 1 mm				