

TEXTILE CERTIFICATION SHEET
Curtain & Net curtain (v1-oct 20)

Date :	2021/3/30	PROJECT NUMBER	FUNCTIONAL
SAMPLE STATUS	QMS certification	SERIAL NAME	AKSEL
SUPPLIER NAME	HLY1258	QUALITY LEVEL of the series into	V1

CHARACTERISTICS , in link with EVIDENCES (reports)

refer Performances sheet according Range Level of the series and Testing list sheet for standards

FABRIC	Test result	Report number
Composition (fiber content)	100%Polyester	SL52105221805401TX
>> test of fiber content has to be done for both		
Weight per unit area (g/m2)	208g/m2	SL52105221805401TX
Warp x Weft (threads /cm)	131.5x24	SL52105221805401TX
Wrinkle recovery of fabrics	4	SL52105221805401TX

Colour resistance		Colour fastness to light
	1 colour name	Test result / Report number
	2 PARIS 2(grey&Light grey)	grey:4-5&light grey:6/SL52105221805401TX
	3	
	4	
	5	
	6	
	7	
	8	
	<i>add line if needed</i>	

if concerned	Test result	Report number
Corrosion resistance - metal eyelets	10	SHAT06753642

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CARE performances , in link with EVIDENCES (reports)

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Symbols 4mmx4mm - with respect of order : 1 washing / 2 bleaching / 3 tumble drying / 4 natural drying (if concerned) / 5 ironing/ 6 professional drying

	Description	Test result	Report number
machine washable if not machine washable , indicate if possible handwash or spot clean washing temperature maximum allowed washing processus Appearance after washing (including accessories and sewn label) Dimensional change in washing & drying	Yes		
	30°		
	Moderate		
	4	Appearance assessment:5 Smoothness appearance:4	SL52105243084601TX
	<2%	Length:-0.6% Width:-0.3%	SL52105243084601TX
Chlorine-based bleaching	No		
Tumble drying tumble temperature maximum allowed if tumble drying is not allowed, indicate appropriate Natural drying	No		
Ironing Ironing temperature maximum allowed	Yes Low 110°C		
Professional cleaning (dry cleaning , wet cleaning) Dry cleaning processus Dimensional change in dry cleaning Appearance dry cleaning (including accessories and sewn label)	Yes		
	Moderate		
	<2%	Length:-1% Width:-0.1%	SL52105243084601TX
	4	4-5	SL52105243084601TX

	colour name	colourfastness to washing (color change and staining)	colourfastness to dry cleaning (color change and staining)
		Test result / Report number	Test result / Report number
1	PARIS 2	CC:4-5,CS:4-5/SL52105243084601TX	CC:4-5,CS:4-5/SL52105243084601TX
2			
3			
4			
5			
6			
7			
8			
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safety & environmental REGULATIONS

refer Testing list sheet for standards

	oeko-tex	Gots	other (example OCS)
Oeko-tex or GOTS or other certificate number if series concerned by certified factory	20.HCN.18113		

PRODUCT

	Test result	Report number
DMF (dimethylfumarate) under 1907_2006_EC_REACH (entry 61, annexe XVII)	Not detected	SL52105243084601TX
phthalates under 1907_2006_EC_REACH (entry 51, annexe XVII)	N/A	N/A
Formaldehyde	Not detected	SL52105243084601TX

Azocolourants and Azodyes	colour name	Test result	Report number
	1 Paris 2	ND	SL52105221805401TX
	2		
	3		
	4		
	5		
	6		
	7		
	8		
	<i>add line if needed</i>		

PACKAGING

	Test result	Report number
Sum of heavy metals (lead, cadmium,mercury and hexavalent chromium) under Packing packaging 94/62/EC	0-12ppm	SHAT06753227
phthalates under 1907_2006_EC_REACH (entry 51, annexe XVII)	0.02%(w/w) Not Detected	SHAT06465909 SHAT06465958

additional request for Russian marking

type of painting	Print painted
tricot or knitted products	no

CURTAIN / NET CURTAIN

CARE & Performances level in term of durability

FP	V1	V2	V3
	higher durability than 1st price	higher than level 1	best durability
colorfatness to light: grade 3-4 tolerance 3	colorfatness to light: grade 4 tolerance 3-4	colorfatness to light: grade 5 tolerance 4-5	colorfatness to light: grade ≥ 6 tolerance 5
corrosion resistance metal eyelets exposure period 24H: grade (Protection & Appearance) : mini 7	corrosion resistance metal eyelets exposure period 48H: grade (Protection & Appearance) : 9 , very slight amount of deterioration	corrosion resistance metal eyelets exposure period 48H : grade (Protection & Appearance) : 10,no defects	corrosion resistance metal eyelets exposure period 72H: grade (Protection & Appearance) : 10,no defects

WASHABILITY : Yes mandatory to have care solution for customer : machine washing or professional cleaning or need to be at least hand-wash if machine not allowed

colorfatness (change & staining) to washing : grade 3-4 tolerance 3	colorfatness (change & staining) to washing and dry cleaning : grade 4 tolerance 3-4	colorfatness (change & staining) to 1 & 3 washing and dry cleaning : grade 4-5 tolerance 4	colorfatness (change & staining) to 1 & 3 washing and dry cleaning : grade 5 tolerance 4-5
stabilized size after 1 washing : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural)	stabilized size after 1 washing and dry cleaning: < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%	stabilized size after 1 & 3 washing and dry cleaning : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%	stabilized size after 1 & 3 washing and dry cleaning : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%
Appearance after 1 washing: grade 4 tolerance 3	Appearance after 1 washing and dry cleaning : grade 4	Appearance after 1 & 3 washing and dry cleaning : grade 4	Appearance after 1 & 3 washing and dry cleaning : grade 4-5 , no obvious change
Optional for 1st price Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing : grade 3	Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing : grade 3-4	Evaluation of the wrinkle recovery of fabric after 3 washing or according care instructions after 3 washing and ironing : grade 4 except fabric 100% cotton or linen/flax grade 3-4	Evaluation of the wrinkle recovery of fabric after 3 washing or according care instructions after 3 washing and ironing : grade 4 to 5

Sizes of products

based on nominal dimensions , the tolerance proposal : -1%/+2%

COLOR FASTNESS RATING

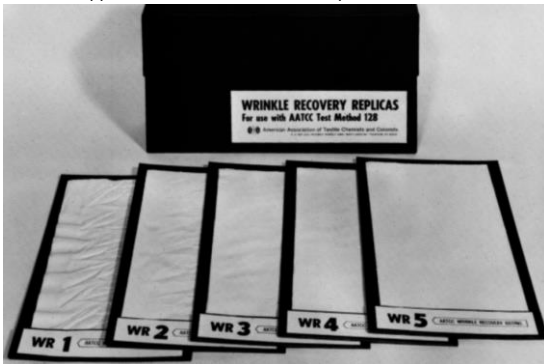
- 6 no change or staining
- 5 negligible or no change or staining
- 4 slightly changed or stained
- 3 noticeably changed or stained
- 2 considerably changed or stained
- 1 much changed or stained

APPEARANCE CRITERIAS after washing or prof.cleaning

- colour change
- staining (multifibers or crossed)
- fabric fraying , appearance of creases
- accessories degradation
- eyelets degradation (corrosion, colour/aspect change, abraded,eyelet fabric slippage..)
- seams opening, seams slippage
- pilling / fuzzing
- sewn label degradation

WRINKLE RATING

smooth appearance of the fabric in comparison with standards



TESTS _to provide_ according Certif sheet		PRODUCT
Fiber identification / composition	ISO 1833 NO tolerance if one fiber 3% tolerance for Mixed fibers	Fabric & Filling
Weight per unit area (g/m2)	ISO 3801 / tolerance -5% + 10%	Fabric
Color fastness to light	NF EN ISO 105-B02/A1 exposed grade 6 blue scale (144H)	Fabric each colour
Corrosion resistance - metal eyelets	EN ISO 9227	

for washable items :

colorfastness to washing	EN ISO 105-C06 :2010	Fabric each colour
colorfastness to dry cleaning	EN ISO 105 D01 : 2010	Fabric each colour
Dimensional stability in washing & drying / dry cleaning	EN ISO 5077 & EN ISO 6330 : 2012 EN ISO 3175	Fabric
Appearance after washing and dry cleaning	ISO 15487	Product with accessories (eyelets, gathering tape, hidden tabs ,coating ... and sewn label)
Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing	EN ISO 9867	Fabric

TESTS _to provide_ according Certif sheet Regulations		PRODUCT
1907_2006_EC_REACH (entry 43, annexe XVII) Azocolourants and Azodyes List of aromatic amines (Reach restriction) + the following 2 amines 2,4-dimethylaniline (xylydine) CAS number 95-68-1 2,6-dimethylaniline (xylydine) CAS number 87-62-7	EN 14362-1:2017 + EN 14362-3 : 2017 (for amine 4-aminobenzene) not detected or < 30ppm	Fabric each colour
1907_2006_EC_REACH (entry 61, annexe XVII) DMF (dimethylfumarate)	not detected or < 0,1 mg/kg	Fabric only if this substance is not added in production & shipment
1907_2006_EC_REACH (entry 51, annexe XVII) phthalates	not detected	Fabric all "plastic" components if existing in finished products
1907_2006_EC_REACH (entry 68, annexe XVII) Perfluorooctanoic acid (PFOA)	not detected or < 0,1 mg/kg	if Repellent fabric (water or stain)
Chemical family Aldehyde : Formaldehyde	EN ISO 14184-1 : 2011 not detected or < 75mg/kg	Fabric only if this substance is not added in production

Oeko-tex or GOTS	<ul style="list-style-type: none"> – The certificate must mention certified products (Curtain, net curtain or voile) – The certificate (delivered for one year) must be valid for the certification and should cover our products since our 1st delivery for the following year – the supplier agrees to transmit to ADEO the certificate and the logo and ensures the continuity of the certificate by anticipating its renewal.
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TESTS _to provide	PACKAGING
Packing packaging 94/62/EC : Heavy metal analysis (lead, cadmium, mercury and hexavalent chromium)	sum of heavy metals < 100 ppm one test by type of packaging material.

1907_2006_EC_REACH (entry 51, annexe XVII)

phthalates

not detected

all components of packaging