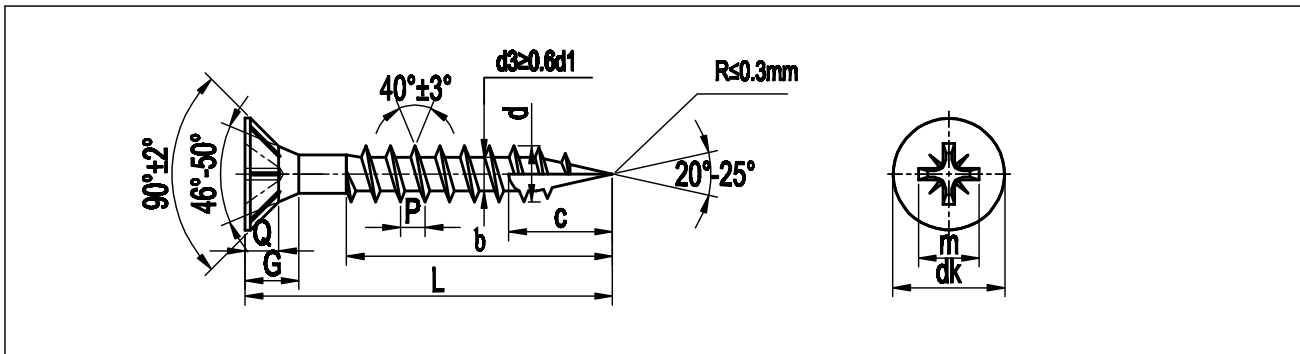


| Supplier reference | EAN CODE      |
|--------------------|---------------|
| IV4b-X-700V        | 3276000672630 |
| IV4-3x12-45P       | 3276000671435 |
| IV4-3x16-40P       | 3276000671428 |
| IV4-3x20-35P       | 3276000671442 |
| IV4-3x25-35P       | 3276000671459 |
| IV4-3x30-30P       | 3276000671466 |
| IV4-3x40-25P       | 3276000671473 |
| IV4-3.5x16-35P     | 3276000671480 |
| IV4-3.5x20-30P     | 3276000671497 |
| IV4-3.5x25-25P     | 3276000671503 |
| IV4-3.5x30-25P     | 3276000671510 |
| IV4-3.5x40-20P     | 3276000671527 |
| IV4-4x20-30P       | 3276000671589 |
| IV4-4x25-25P       | 3276000671572 |
| IV4-4x30-20P       | 3276000671596 |
| IV4-4x35-20P       | 3276000671602 |
| IV4-4x40-15P       | 3276000671671 |
| IV4-4x40-500B      | 3276000671688 |
| IV4-4x50-12P       | 3276000671695 |
| IV4-5x30-12P       | 3276000671770 |
| IV4-5x40-12P       | 3276000671787 |
| IV4-5x50-8P        | 3276000671862 |
| IV4-5x50-250B      | 3276000671879 |
| IV4-5x60-6P        | 3276000671886 |

|               |               |
|---------------|---------------|
| IV4-5x70-6P   | 3276000671978 |
| IV4-6x50-6P   | 3276000671961 |
| IV4-6x60-4P   | 3276000671985 |
| IV4-6x80-4P   | 3276000672067 |
| IV4-4x20-250D | 3276000672074 |
| IV4-4x30-200D | 3276000672081 |
| IV4-4x40-150D | 3276000672142 |
| IV4-4x50-120D | 3276000672159 |
| IV4-5x30-120D | 3276000672166 |
| IV4-5x40-120D | 3276000672173 |
| IV4-5x50-80D  | 3276000672180 |
| IV4-5x60-60D  | 3276000672197 |
| IV4-6x50-50D  | 3276000672203 |
| IV4-6x60-50D  | 3276000672210 |
| IV4-6x80-35D  | 3276000672234 |

|             |                                   |
|-------------|-----------------------------------|
| Description | IV4 Chipboard screw CS PZ Inox A4 |
|-------------|-----------------------------------|

|                    |      |
|--------------------|------|
| Standard reference | None |
|--------------------|------|



### Dimensional

All dimensions are in millimeters.

No eccentricity allowed (not visible at 50cm distance).

No chips and no sharp edges except on tip, thread and specific self-drilling or self-tapping functions.

No broken tip, no broken thread, no hollow teeth, no burnt teeth, no fall-off and no head splitting allowed.

The surface must be smooth and free of oil, foam, dust, rust, black spot or any other undesirable phenomenas.

| Size | d1       | c  | p    | dk      | Q        | G   | PZ | m    |
|------|----------|----|------|---------|----------|-----|----|------|
| 2.5  | 2.25-2.5 | 5  | 1.10 | 4.7-5.0 | 1.3-1.7  | 2.5 | 1  | 2.6  |
| 3.0  | 2.75-3.0 | 6  | 1.35 | 5.6-6.0 | 1.7-2.2  | 2.7 | 1  | 3.2  |
| 3.5  | 3.2-3.5  | 7  | 1.60 | 6.6-7.0 | 2.1-2.6  | 3.6 | 2  | 4.06 |
| 4    | 3.7-4.0  | 8  | 1.80 | 7.5-8.0 | 2.4-2.9  | 4.0 | 2  | 4.32 |
| 4.5  | 4.2-4.5  | 9  | 2.0  | 8.5-9.0 | 2.65-3.1 | 4.4 | 2  | 4.91 |
| 5    | 4.7-5.0  | 10 | 2.2  | 9.5-10  | 3.0-3.5  | 4.8 | 2  | 5.43 |
| 6    | 5.7-6.0  | 12 | 2.6  | 11.5-12 | 3.3-3.8  | 5.3 | 3  | 6.6  |

| L   | 12    | 16    | 20   | 25    | 30    | 35   | 40   | 45    | 50    | 60    | 65    | 70    | 80    | 90    | 100    | 120    | 140    | 150    |
|-----|-------|-------|------|-------|-------|------|------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|
| max | 12.3  | 16.4  | 20.5 | 25.63 | 30.75 | 36.0 | 41.0 | 46.25 | 51.25 | 61.5  | 66.5  | 71.5  | 81.5  | 91.75 | 101.75 | 121.75 | 142.0  | 152.0  |
| min | 10.75 | 14.75 | 18.5 | 23.5  | 28.5  | 33.5 | 38.5 | 44.75 | 48.5  | 58.25 | 63.25 | 68.25 | 78.25 | 88.25 | 98.0   | 118.0  | 137.75 | 147.75 |
| b   | full  | full  | full | full  | full  | full | full | full  | full  | full  | full  | full  | 45-65 | 45-65 | 45-65  | 55-75  | 55-75  | 55-75  |

### Mechanical properties

|           |                       |
|-----------|-----------------------|
| Material: | A4-70                 |
| Coating:  | Pickling passivation  |
| Hardness: | surface Hv0.3 330-430 |
| Remark:   |                       |